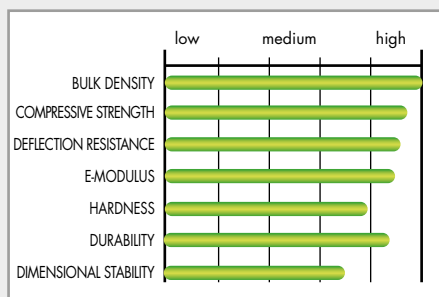


# FASTENING RECOMMENDATION

## IPÉ (LAPACHO (TABEBUIA SPP.))



### ADVANTAGES

- + High durability
- + Good dimensional stability
- + Extremely high strength
- + Very high hardness
- + Approved structural timber

### DISADVANTAGES

- Often originates from overexploitation (use only certified timber wherever possible)

### GENERAL DETAILS

- **Origin:** Northern to central South America, trade name enco passes various species
- **Colour:** Light brown to light yellowish brown, later darkening to brown to olive brown
- **Durability class:** 1 – 2
- **Properties:** Moderate to high swelling and shrinkage, good dimensional stability, extremely high strength, very high hardness, homogeneous texture.

### APPLICATION

Deck construction, bridge construction and shipbuilding, floating jetties, fencing, parquet, floors subject to heavy loads, approved structural timber, sometimes used in water engineering.



### INSTALLATION INSTRUCTIONS

- Centre distance in substructure: max. 60 cm
- Joint width between the boards: 6 to 8 mm
- Spacing between the butt joints: 3 to 4 mm



## FASTENING OPTIONS

### VISIBLE



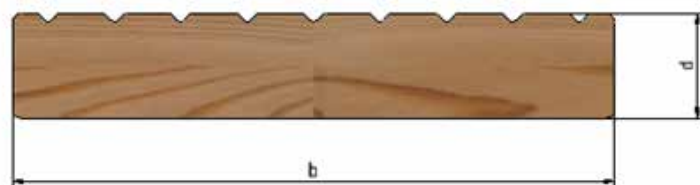
### HIDDEN



# FASTENING RECOMMENDATION IPÉ

## BOARD CROSS SECTION

To guarantee a long service life for boards, a minimum board thickness should be chosen according to the centre distance for the substructure and the required board width. The following table shows the relevant recommendation for your board and the associated centre distance for the substructure.

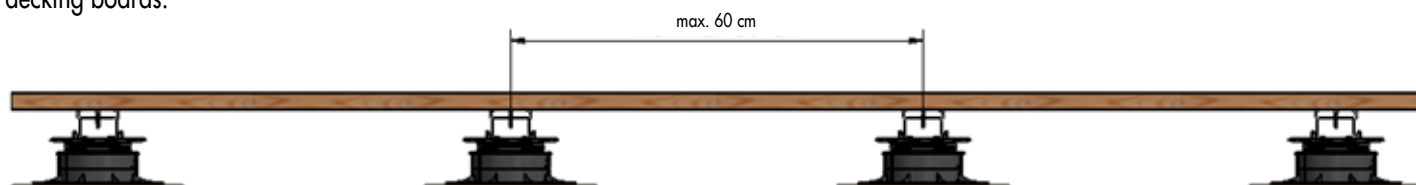


	Spacing for the substructure [cm]	
	50	60
Board width b [mm]	Minimum board thickness d [mm]	
100	30	32
120	27	30
140	25	27
160	23	26

## MAXIMUM SPACING FOR THE SUBSTRUCTURE

The correct spacing of the substructure is important to ensure the plank load-bearing capacity.

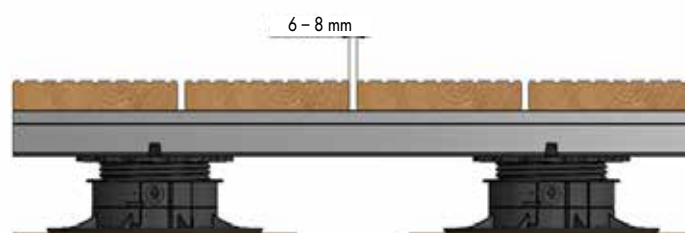
Our recommendation here is a **maximum distance of 60 cm** for Ipé decking boards.



## JOINT WIDTHS

Given that wood swells and shrinks most in the width of the board, correct joint width is key to the life of a terrace.

For a terrace with Ipé planks, we recommend a **joint width of 6 to 8 mm**.

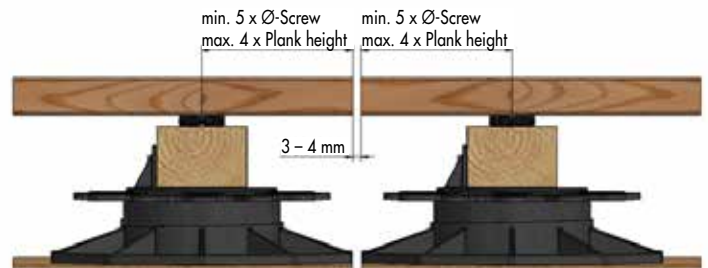


# FASTENING RECOMMENDATION IPÉ

## BOARD JOINTS

Not only is it necessary to incorporate board joints in the planning of a substructure, but also to implement them correctly so that the timber can swell and shrink, thereby retaining the visual appearance of the terrace while preventing damage.

For Ipé, we recommend a distance for the plank joints of **3 – 4 mm** not to be under or exceeded.



## PRE-DRILLING

When building a terrace with wooden planks made of Ipé, pre-drilling and countersinking is absolutely recommended. These tend to crack easily and there is a risk of splitting, which is prevented by pre-drilling. The additional countersinking significantly minimises the possibility of chip build-up around the screw head and ensures a more attractive screw pattern.



Art. no.	Name	PU
945986	Drill-Stop	1

## POSSIBLE FASTENINGS FOR YOUR BOARDS

Decking boards made of Ipé are not suitable for indirect fastening due to their high swelling and shrinkage behaviour. Therefore, we only recommend products for visible screw connection.

# VISIBLE FASTENING

IPÉ

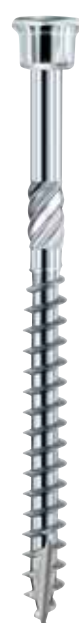
## SCREWS FOR DIRECT/VISIBLE FASTENING

### TERRASOTEC, HARDENED STAINLESS STEEL

The Terrasotec screw is designed for the fastening of wooden floorboards on a wooden substructure and is not suitable for fastening on an aluminium substructure.

Art. no.	Dimensions [mm]	Drive	PU
905527	5,0 x 45	TX25	200
905523	5,0 x 50	TX25	200
905524	5,0 x 60	TX25	200
905525	5,0 x 70	TX25	200
905526	5,0 x 80	TX25	200
905544	5,0 x 90	TX25	200
905543	5,0 x 100	TX25	200
905523-EIMER	5,0 x 50	TX25	500*
905524-EIMER	5,0 x 60	TX25	500*
905525-EIMER	5,0 x 70	TX25	500*
905526-EIMER	5,0 x 80	TX25	500*

\*Incl. Drill-Stop and TX25 bit



#### ADVANTAGES / PROPERTIES

- Limited resistance to acid
- 10 years experience without corrosion problems with suitable woods
- Not suitable for woods containing high amounts of tanning agents, such as cumarú, oak, merbau, robinia, etc.
- Not suitable for use in chlorous atmospheres
- Stainless steel in accordance with DIN 10088
- 50% greater breaking torque than A2 and A4
- Magnetizable

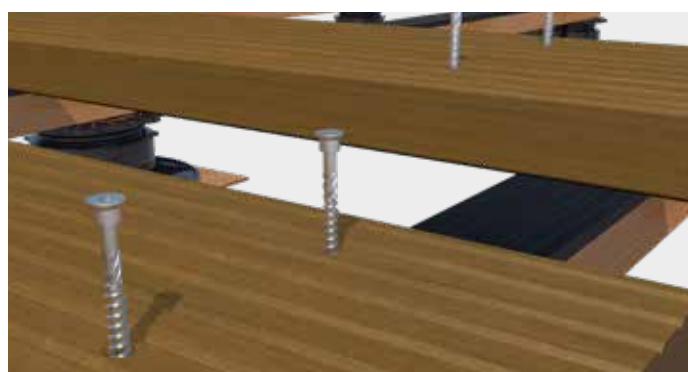


ON REQUEST, SCREW HEADS CAN BE PAINTED IN RAL COLOURS

## NOTE

Hardened stainless steel is perfectly adequate for Ipé decking, but this does not take into account the environment in which the deck is built. For atmospheres containing salt or chlorine, the Terrasotec in A2 or even A4 stainless steel should be used as an alternative.

## APPLICATION IMAGE



The Terrasotec Trilobular, stainless steel A4 is screwed into the Ipé decking.

## VISIBLE FASTENING

IPÉ

### HAPATEC, HARDENED STAINLESS STEEL

The Hapatec screw is designed for fastening wooden floorboards to a wooden substructure and is not suitable for fastening to an aluminium substructure.

Art. no.	Dimensions [mm]	Drive	PU
100048	5,0 x 40	TX25	200
100049	5,0 x 45	TX25	200
111817	5,0 x 50	TX25	200
111818	5,0 x 60	TX25	200
111819	5,0 x 70	TX25	200
111820	5,0 x 80	TX25	200
111888	5,0 x 90	TX25	200
111889	5,0 x 100	TX25	200
100048-EIMER	5,0 x 40	TX25	500
111817-EIMER	5,0 x 50	TX25	500
111818-EIMER	5,0 x 60	TX25	500
111819-EIMER	5,0 x 70	TX25	500
111820-EIMER	5,0 x 80	TX25	500

\*Incl. Drill-Stop and TX25 bit

### NOTE

Hardened stainless steel is perfectly adequate for Ipé decking, but this does not take into account the environment in which the deck is built. For atmospheres containing salt or chlorine, the Hapatec Heli made of A2 or even A4 stainless steel should be used as an alternative.



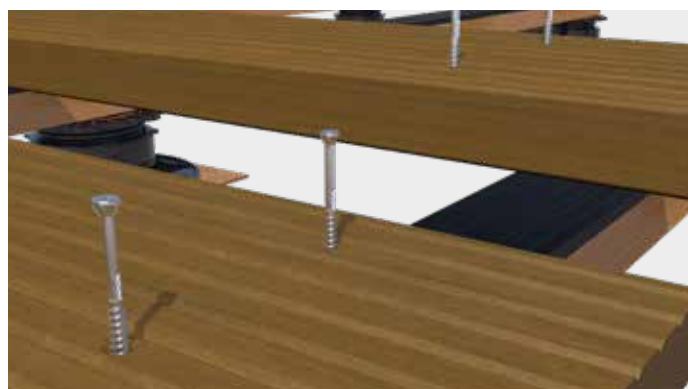
#### ADVANTAGES / PROPERTIES

- Limited resistance to acid
- 10 years experience without corrosion problems with suitable woods
- Not suitable for woods containing high amounts of tanning agents, such as cumarú, oak, merbau, robinia, etc.
- Not suitable for use in chlorous atmospheres
- Stainless steel in accordance with DIN 10088
- 50% greater breaking torque than A2 and A4
- Magnetizable



ON REQUEST, SCREW HEADS CAN BE PAINTED IN RAL COLOURS

### APPLICATION IMAGE



The Hapatec, hardened stainless steel is screwed into the Ipé decking.

## VISIBLE FASTENING

IPÉ

### PROFILE DRILLING SCREW, HARDENED STAINLESS STEEL

The profile drilling screw is designed for fastening wooden floorboards to a substructure made of aluminium profiles and is not suitable for fastening to a wooden substructure.

Art. no.	Dimensions [mm]	Drive	Board thickness [mm]	PU
905553	5,5 x 41	TX25	16 – 20	200
905559	5,5 x 46	TX25	21 – 25	200
905562	5,5 x 51	TX25	26 – 30	200
975797	5,5 x 56	TX25	30 – 36	200
905560	5,5 x 61	TX25	36 – 40	200



#### ADVANTAGES / PROPERTIES

- Limited resistance to acid
- 10 years experience without corrosion problems with suitable woods
- Not suitable for woods containing high amounts of tanning agents, such as cumarú, oak, merbau, robinia, etc.
- Not suitable for use in chlorous atmospheres
- Stainless steel in accordance with DIN 10088

### NOTE

Hardened stainless steel is perfectly adequate for Ipé decking, but this does not take into account the environment in which the deck is built. For atmospheres containing salt or chlorine, the A2 or even A4 stainless steel profile drilling screw should be used as an alternative.

### APPLICATION IMAGE



The profile drilling screw, stainless steel A4 is screwed into the Ipé decking.

# VISIBLE FASTENING

IPÉ

## ACCESSORIES FOR DIRECT/VISIBLE FASTENING

### DISTANCE STRIP 2.0

For a visible fastening of boards, two screws must be used for board widths of 80 mm or more in the case of UK wood and UK aluminium profiles. The problem with this is that the screws work against each other when the wood expands or contracts, and this can quickly result in shearing of the screws.



Art. no.	Dimensions [mm] <sup>a)</sup>	Material	PU*
944803	30 x 700 x 7	Hard plastic	50

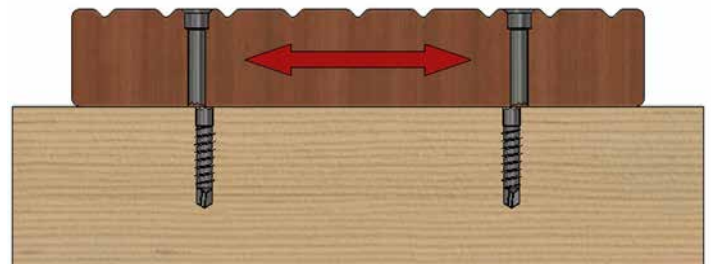
<sup>a)</sup>Width x length x height

\*Screws are not included.

Fastening with Terrasotec screws Ø 4 mm.

### SHEARING

For this reason, Dista strips 2.0 should always be used for wood substructures or aluminium profiles with no screw channels in order to give screws enough clearance and minimise the risk of shearing.



## TERRASOTEC

Suitable for distance strip 2.0.

Art. no.	Dimensions [mm]	Drive	PU
905535	4,0 x 40	TX15●	500



#### ADVANTAGES / PROPERTIES

- Limited resistance to acid
- 10 years experience without corrosion problems with suitable woods
- Not suitable for woods containing high amounts of tanning agents, such as cumarú, oak, merbau, robinia, etc.
- Not suitable for use in chlorous atmospheres
- Stainless steel in accordance with DIN 10088
- 50% greater breaking torque than A2 and A4
- Magnetizable



## VISIBLE FASTENING

### DETERMINE THE NECESSARY SCREW LENGTH

To determine the correct screw length for your particular terrace structure, a guide based on the professional rules of the carpentry trade is shown below.

### TERRACES WITH WOOD SUBSTRUCTURE AND DISTA STRIP 2.0

To fasten terrace boards to a substructure, it is essential to select the correct screw length; failure to do so can impair the stability and service life of the terrace. Generally, the length of the screw must be at least double the thickness of the fixture (in this case, the thickness of the terrace boards). The screwed-in thread length must also be at least four times the nominal screw diameter; in the case of coniferous timber like Douglas fir, however, we recommend a minimum screw depth of six times the nominal diameter.

### THE TOTAL LENGTH OF THE SCREW IS THEREFORE GUIDED BY THE FOLLOWING CRITERIA

## IPÉ

### GENERAL

Only screws with a nominal diameter of 5 mm or more are to be used for the fastening. In outdoor areas, moreover, hardened stainless steel is the minimum requirement for the screw steel (even A2 or A4 stainless steel may be required, depending on the environment in which the terrace will be built).

#### Total length of screw

→ At least 2 x board thickness plus height of the Dista strip 2.0

#### Thread length in substructure

→ At least 6 x nominal screw diameter

#### Example calculation

Board thickness (T): 24 mm, nominal screw diameter (d): 5 mm

Height of Dista strip (D): 7 mm

$$(2 \times 24 \text{ mm}) + 7 \text{ mm} = 55 \text{ mm}$$

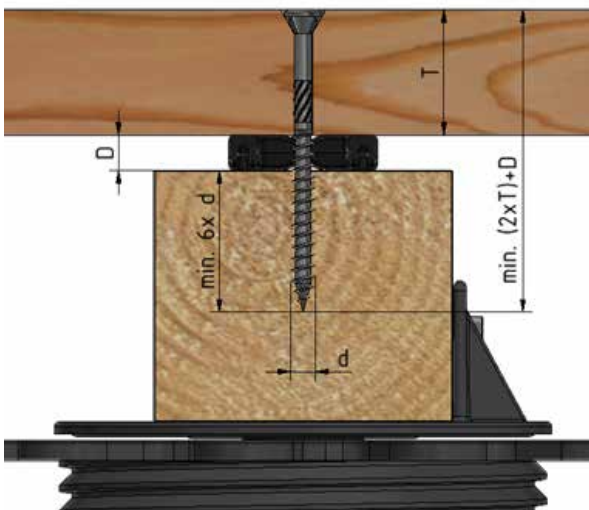
$$6 \times \varnothing 5 \text{ mm} = 30 \text{ mm}$$

$$24 \text{ mm} + 7 \text{ mm} + 30 \text{ mm} = 61 \text{ mm}$$

$$61 \text{ mm} > 55 \text{ mm}$$

Minimum length of screw: 61 mm

→ Screw length to choose: **70 mm**





## VISIBLE FASTENING

IPÉ

### TERRACES WITH WOOD SUBSTRUCTURE AND DISTA STRIP 2.0

At this point it must be stressed that Eurotec does not recommend a terrace construction of this kind. This is because direct contact between the wood substructure and the boards creates a very large area in which waterlogging can form. As a result of this, the wood will rot and the service life of the terrace will be shortened significantly.

If you wish to go ahead with such a structure anyway, however, the requisite screw length is calculated as follows:

#### Total length of screw

→ At least 2 x board thickness

#### Thread length in substructure

→ At least 4 x nominal screw diameter

#### Example calculation

Board thickness (T): 24 mm, nominal screw diameter (d): 5 mm

$(2 \times 24 \text{ mm}) = 48 \text{ mm}$

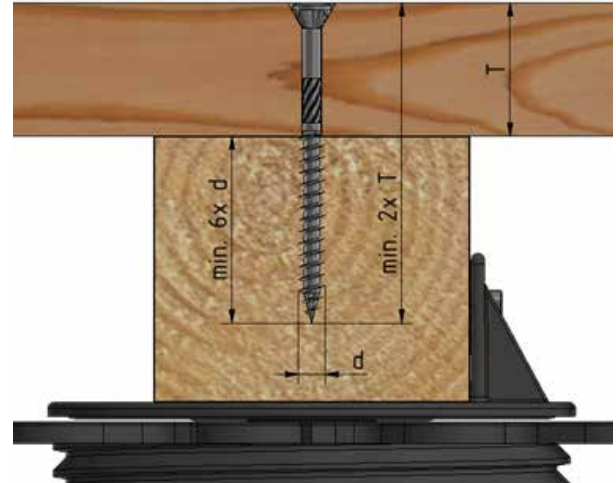
$6 \times \varnothing 5 \text{ mm} = 30 \text{ mm}$

$24 \text{ mm} + 30 \text{ mm} = 54 \text{ mm}$

$48 \text{ mm} > 54 \text{ mm}$

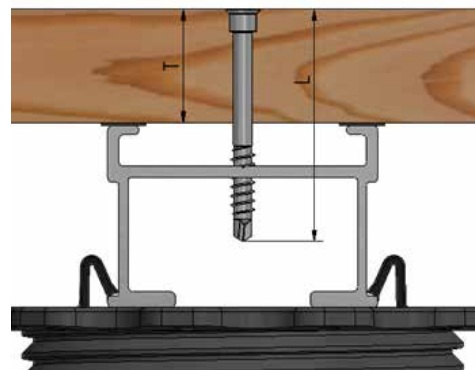
Minimum length of screw: 54 mm

→ **Minimum screw length to choose: 60 mm**



### TERRACES WITH ALUMINIUM SUBSTRUCTURE

Our profile drilling screw has been specially designed to fasten terrace boards on our aluminium system profiles. As a result, the screw length for this product is directly assigned to board thickness.



Profile drilling screw	
L [mm]	T [mm]
41	16 – 20
46	21 – 25
51	26 – 30
56	30 – 36
61	36 – 40

# VISIBLE FASTENING

IPÉ

## THREAD LENGTH OF SCREWS

Terrasotec	
L [mm]	Lg [mm]
45	26
50	30
60	35
70	40
80	50
90	55
100	60

Hapotec	
L [mm]	Lg [mm]
45	26
45	28
50	30
60	36
70	42
80	48
90	54
100	60

Profile drilling screw	
L [mm]	Lg [mm]
41	21
46	21
51	21
56	21
61	21

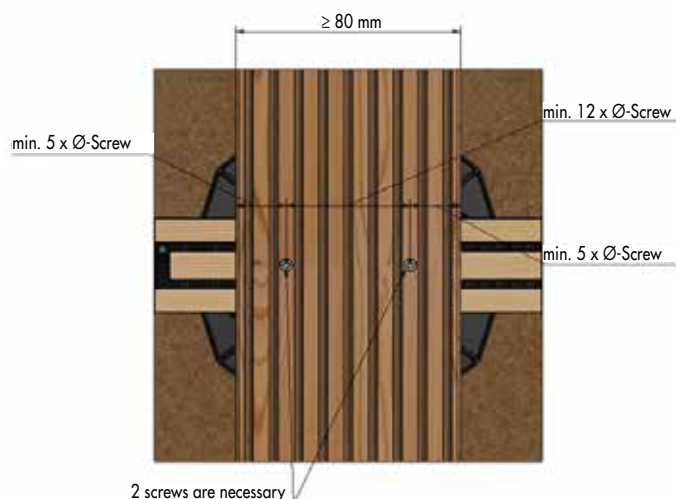
L = nominal length of screw

Lg = thread length of screw

## NUMBER OF SCREWS AND POSITION ACCORDING TO BOARD THICKNESS

For boards with a thickness of less than 80 mm, one screw per strand of the substructure is sufficient for fastening. Two screws must be used where the thickness is 80 mm or more.

The positions of the screws are determined by Eurocode 5 to ensure the longest possible service life of the connection elements used and the components affixed. For this reason we recommend a minimum spacing of 12 x the nominal diameter of the screw between screws and a spacing of 5 x the nominal diameter of the screw to the edge. (See illustration)



## NOTES

To establish a crossed connection between the board and the substructure, it makes sense to use a minimum board width of 110 mm; otherwise the axis and edge distances may not be maintained.

# HIDDEN FASTENING

IPÉ

## PRODUCTS FOR THE HIDDEN FASTENING OF DECKING BOARDS

### DECK GLIDERS

The decking glider can be used for decking boards with or without lateral groove. This product can be used with substructures made of wood, as well as our aluminium profiles EVO and EVO Slim, and the terrace support system HKP.

Art. no.	Dimensions [mm] <sup>a)</sup>	Quantity* [piece/10 m <sup>2</sup> ]	Material	PU
944830	10 x 190 x 20	123	Hard plastic	200

<sup>a)</sup>Height x length x width

\*Clearance of bearing beams = 600 mm, board width = 145 mm, Joint dimension = 5 mm (depending on type of timber). Please use decking multi angles or the StarterClip for the first and last bearing beams, and for the board butts.

Each deck glider includes 4 Thermofix screws made of hardened stainless steel.  
If required, you can additionally buy the glider screws in A2 or A4 stainless steel.



### REQUIRED DIMENSIONS OF BOARDS



The terrace glider is intended for boards of **80 – 155 mm** with a thickness of **20 – 30 mm**.

### MINI DECK GLIDER

Art. no.	Dimensions [mm] <sup>a)</sup>	Quantity* [piece/10 m <sup>2</sup> ]	Material	PU
944767	10 x 140 x 14	200	Hard plastic	200

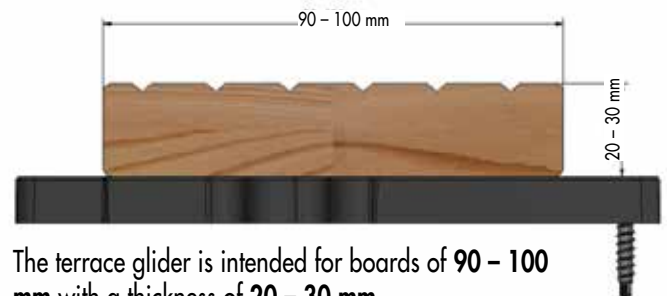
<sup>a)</sup>Height x length x width

\*Clearance of bearing beams = 500 mm, board width = 90-100 mm, Joint dimension = 5 mm (depending on type of timber). Please use decking multi angles or the StarterClip for the first and last bearing beams, and for the board butts.

Each Mini deck glider includes 3 Thermofix screws made of hardened stainless steel.  
If required, you can additionally buy the glider screws in A2 or A4 stainless steel.



### REQUIRED DIMENSIONS OF BOARDS



The terrace glider is intended for boards of **90 – 100 mm** with a thickness of **20 – 30 mm**.

### APPLICATION IMAGE



Hidden fastening with the deck gliders.

### NOTE

The scope of supply includes screws of hardened stainless steel. If required, you can order these screws in A2 or A4 stainless steel. The maximum thickness of the terrace boards depends on the length of the screws supplied.

If you are not familiar with how this product is used, and particularly with the product's intended use, please contact our Application Technology department (technik@eurotec.team).